



CONCEPT MACHINE TOOL

Machine Tool Service Rates

Standard Service & Applications Hourly Rate:

One-hour minimum billing / after one hour, in ½ hour increments

Overtime billed at 1.5X Labor Rate (Saturday, Normal business days beyond 8 hours of labor)

Sundays/Holiday 2X Labor Rate

Monday – Friday	6:00 am – 6:00 pm	\$140.00 per hour
	Before 6:00 am	\$210.00
	After 6:00 pm	\$210.00
Saturday		\$210.00
Sunday		\$280.00
Holidays		\$280.00
Labor Overtime (beyond 8 hrs of labor)		\$210.00

Ballbar/Laser Calibration:

\$180.00 per hour

5-Axis Laser Calibration:

\$190.00 per hour

Custom/DNC Labor Work:

\$190.00 per hour

Machine Tool Customer Ladder Edits & PMC Customization

Custom CNC Machine Tool Macro Writing

Engineering charge for Customer Projects for CNC Machine Tool Projects

Industrial Wireless Communication Networks

Standard Machine Tool Networking

Custom Machine Shop & Industrial Plant Machine Software

Travel Rates:

See zone map

Zone One	\$115.00 per call
Zone Two	\$172.50 per call
Zone Three	\$230.00 per call

Service outside of zone 3, will be billed at an hourly rate of \$115.00.

Example:

Service call Zone Two + 2 hours at site

Travel \$172.50

Service (2 x \$140.00) \$280.00

Overnight Travel:

Lodging, food, etc. \$250.00 per night

Office Locations:

**15625 Medina Road
Plymouth, MN 5447
(763)559-1975**

**407 Austin Circle
Delafield, WI 53018
(262)646-4488**



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Metrology / Calibration Service

Calibration:

Please call the Metrology Department for pricing

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Sundays/Holiday 2X Labor Rate

Monday – Friday	6:00 am – 6:00 pm	\$140.00 per hour
	Before 6:00 am	\$210.00
	After 6:00 pm	\$210.00
Saturday		\$210.00
Sunday		\$280.00
Holidays		\$280.00
Labor Overtime (beyond 8 hrs of labor)		\$210.00

Travel Rates:

See zone map

Zone One	\$115.00 per call
Zone Two	\$172.50 per call
Zone Three	\$230.00 per call

Overnight Travel:

Lodging, food, etc.	\$250.00 per night
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3D Service Rates

Standard Service & Applications Hourly Rate:

One-hour minimum billing / after one hour, in ½ hour increments

Overtime billed at 1.5X Labor Rate (Saturday, Normal business days beyond 8 hours of labor)

Sundays/Holiday 2X Labor Rate

Monday – Friday	6:00 am – 6:00 pm	\$175.00 per hour
	Before 6:00 am	\$262.50
	After 6:00 pm	\$262.50
Saturday		\$262.50
Sunday		\$350.00
Holidays		\$350.00
Labor Overtime (beyond 8 hrs of labor)		\$262.50

Travel Rates:

See zone map

Zone One	\$115.00 per call
Zone Two	\$172.50 per call
Zone Three	\$230.00 per call

Overnight Travel:

Lodging, food, etc.	\$250.00 per night
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3D Service Contracts:

Available for purchase – please inquire with 3D sales for more information

3D Service can be requested online at 3DService@conceptmachine.com