



CONCEPT MACHINE TOOL

Service Rates

Standard Service & Applications Hourly Rate:

One-hour minimum billing / after one hour, in ½ hour increments

Overtime billed at 1.5X Labor Rate (Saturday, Normal business days beyond 8 hours of labor)

Sundays/Holiday 2X Labor Rate

Monday – Friday	6:00 am – 6:00 pm	\$135.00 per hour
	Before 6:00 am	\$202.50
	After 6:00 pm	\$202.50
Saturday		\$202.50
Sunday		\$270.00
Holidays		\$270.00
Labor Overtime (beyond 8 hrs of labor)		\$202.50

Custom/DNC Labor Work:

\$190.00 per hour

Machine Tool Customer Ladder Edits & PMC Customization

Custom CNC Machine Tool Macro Writing

Engineering charge for Customer Projects for CNC Machine Tool Projects

Industrial Wireless Communication Networks

Standard Machine Tool Networking

Custom Machine Shop & Industrial Plant Machine Software

Travel Rates:

See zone map

Zone One	\$115.00 per call
Zone Two	\$172.50 per call
Zone Three	\$230.00 per call

Service outside of zone 3, will be billed at an hourly rate of \$115.00.

Example:

Service call Zone Two + 2 hours at site

Travel	\$172.50
Service (2 x \$135.00)	<u>\$270.00</u>

Overnight Travel:

Lodging, food, etc.	\$250.00 per night
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Office Locations:

**15625 Medina Road
Plymouth, MN 5447
(763)559-1975**

**407 Austin Circle
Delafield, WI 53018
(262)646-4488**



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Calibration Service

Model	Size	Price	Notes:
Vertex	(8x6) or (10x6)	\$500	If Additional Service
Vertex	(12x12)	\$575	Needed an Hourly
Excel	(20x16) or (24x24)	\$700	Charge Will Apply
Excel	(36x48)	\$825	
Excel	(48x60)	\$925	
Quantum	(14x14)	\$650	
Quantum	(28x24)	\$700	
Qubix	(8x6)	\$525	
Qubix	(12x12)	\$600	
Qubix	(24x18)	\$650	
Matrix Manual	(24x18)	\$550	
	(36x24)	\$650	
	(48x36)	\$750	
Matrix Automated	(24x18)	\$525	
	(36x24)	\$625	
	(48x36)	\$725	
Vector	(6x6)	\$450	
Vector	(12x12)	\$500	
SOL	161 (6x6)	\$450	
SOL	311 (12x12)	\$500	
Spectra	Comparator	\$400	
Deltronic	Comparator	\$400	
Chatillon(CS)	CLC Loadcell (CS Machines)	\$595	
Chatillon(CS) New Install	CLC Loadcell (Per Loadcell)	\$1,095	Includes Installation & 4hrs. of Training
Lloyd (LS)	YLC Loadcell (Per Loadcell)	\$995	
Lloyd(LS) New Install	YLC Loadcell (Per Loadcell)	\$1,995	Includes Installation & Nexygen Training
Chatillon Force Gauge	Force Gauge in House Calibration	\$295	

Add \$150 for machines with touch probe

MicroVu Calibrations Includes:

MicroVu Software Update if applicable
 Volume Calibration
 Optics Calibration
 Stage Verification
 Stage Calibration
 Cleaning

Travel Rates:

See zone map

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